U.S. Appln. No.: 10/557,826 Atty. Docket No.: P70779US0

Amendments to the Abstract

Replace the abstract with the following replacement abstract:

The present invention relates to a A mandrel-locking unit (1) for a rotary printing machine in-which (1) has a mandrel-mounting element (9) [[-]] preferably[[,]] a sleeve [[-]] that surrounds print roller mandrels $\frac{(13)}{}$ in its an inner bearing $\frac{(11)}{}$ for mounting the a mandrel-supporting surface $\frac{(12)}{(12)}$ and into which $\frac{(1)}{(11)}$ the mandrel-mounting element (9) can be slid in such a manner that the mandrel-supporting surface $\frac{(12)}{(12)}$ is released by the sliding movement. and which (1) comprises The unit has a pressurizing medium cylinder (2) that provides the force required for the sliding movement and $\frac{1}{1}$ that $\frac{1}{2}$ has a piston $\frac{1}{4}$, which $\frac{1}{4}$ delimits the a pressure chamber (3) of the pressurizing medium cylinder (2)at a boundary surface and which (4) is in contact with the mandrelmounting element (9) at a connecting point and conveys to the mandrel mounting element (9) the pressure required for the sliding movement by means of the connecting point. The A feature of the mandrel-locking unit (1) according to the invention is characterized in that the distance between the boundary surface and the connecting point is smaller than the maximum stroke of the piston (4) in the pressurizing medium cylinder (2).